## Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Original) A method of scanning comprising the steps of:

providing a scanning system (10) having a sample holder (14,220,54) and a relatively movable scanning device (18);

performing a scan of at least a part of an object (22,250,52) located on the sample holder;

establishing orientation of a plane of the sample holder (14,220,54); and interpreting data from the scan using the orientation of the sample holder characterised in that, the orientation is established using data from the scan of the object.

- 2. (Original) A method according to claim 1 wherein, the orientation is established by defining a plane (56b) of the sample holder.
- 3. (Original) A method according to claim 2 wherein, the plane in which orientation is established is limited by boundaries (76a,76b).
- 4. (Currently Amended) A method according to any preceding claim 1 wherein, the orientation is established by extracting at least three measurements.
- 5. (Currently Amended) A method according to any of claims 1 to 3 claim 1 wherein, the orientation is established by extracting data for at least 240° around the surface of the sample holder.

- 6. (Currently Amended) A method according to any preceding claim 1 wherein, the orientation is established by measuring during a single process.
- 7. (Currently Amended) A method according to any of claims 1 to 5 claim 1 wherein, the orientation is established by measuring during more than one discrete processes.
- 8. (Currently Amended) A method according to any preceding claim 1 wherein, the orientation is established within a defined vertical envelope with respect to the sample holder.
  - 9. (Original) A method of scanning comprising the steps of:

providing a scanning system (10) having a sample holder (14,220,54) and a relatively movable scanning device (18);

scanning a datum;

scanning a sample; and

interpreting data from the sample scan using data from the datum scan;

characterised in that the scanning system automatically carries out the datum and sample scans.

10. (Original) A method of scanning comprising the steps of:

providing a scanning system (10) having a sample holder (14,220,54) and a relatively movable scanning device (18);

scanning a datum;

scanning a sample; and

interpreting data from the sample scan using data from the datum scan; characterised in that both the datum and sample scans are carried out effectively as one scan.